



GUIDE DIMENSIONS						BETWEEN JAMB OPENING DEDUCTIONS - THEORETICAL NEW OPENING
GUIDE TYPE	A'	B'	C'	D'	E'	
2	5.7/8"	3.3/16"	4"	2.9/16"	1.1/4"	2
3	6.3/8"	3.9/16"	4.3/8"	2.15/16"	1.1/4"	2
4	6.3/4"	3.15/16"	4.3/4"	2.3/4"	1.1/4"	4
2(W/L)	6.3/8"	3.3/16"	4"	2.9/16"	1.1/2"	2(W/L)
3(W/L)	6.3/8"	3.9/16"	4.3/8"	2.15/16"	1.1/2"	3(W/L)
4(W/L)	6.3/4"	3.15/16"	4.3/4"	2.3/4"	1.1/2"	4(W/L)
5(W/L)	6.3/4"	4"	4.3/4"	2.3/4"	1.1/2"	5(W/L)
6(W/L)	8.3/4"	6.1/4"	7.1/4"	3.1/2"	1.1/2"	6(W/L)

- GENERAL NOTES**
- SLATS/HOOD: SELECT FINISH OPTION BELOW:
 - GALVANIZED ONLY
 - GRAY POLYESTER TOP COAT
 - WHITE POLYESTER TOP COAT
 - OTHER SURFACES:
 - SHOP COAT BLACK PRIMER
 - RIGHT HAND SHOWN, LEFT HAND OPPOSITE
 - GUIDES:
 - STRUCTURAL STEEL, ANGLES OF 3/16" MINIMUM THICKNESS
 - BOTTOM BAR:
 - TWO 2"x2"x1/8" STEEL, ANGLES WITH PVC BULB ASTRAGAL
 - TWO 2"x1-1/2"x1/8" GALVANIZED ANGLES WITH PVC BULB ASTRAGAL

MARK	QTY.	OPENING SIZE	OPERATION	RH	CLEARANCES	OPTION	PROJECT:	
		WIDTH 'W'	HEIGHT 'H'	LH	'X'	'Y'	ARCHITECT:	
							CONTRACTOR:	
							DISTRIBUTOR:	
							DATE:	
							SHEET: OF: BK: REF#	
							4255 McEwen Industrial Dr. Acworth, GA 30001 PH(770) 924-2800 Fax(770) 974-1455 www.astadoor.com	
Asta Door Corporation is not responsible for the use of improper installation procedures, structural supports as well as field inspection prior to manufacturing and installation.								
APPROVAL SIGNATURE: _____				DATE: _____				

400 SERIES-BETWEEN JAMB-CHAIN HOIST-VISION LITES