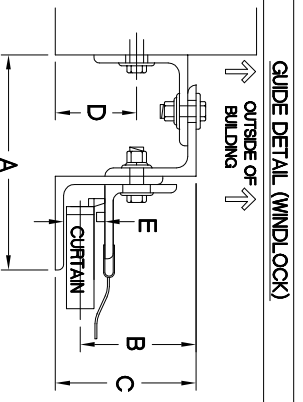
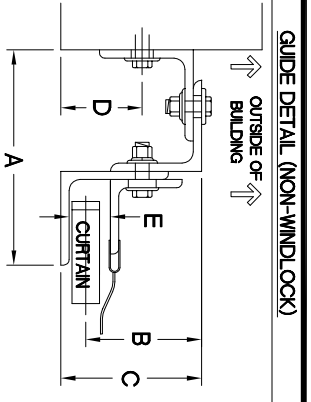


NOTE: ADD "Z" TO "X" TO ACHIEVE OVERALL HEADROOM REQUIREMENTS

MARK	QTY	OPENING SIZE	OPERATION	RH	CLEARANCES	OPTION
		WIDTH "W"		LH	"X"+2"	"Y"
		HEIGHT "H"				



GUIDE DIMENSIONS					BETWEEN JAMB OPENING DEDUCTIONS - THEORETICAL NEW OPENING	
GUIDE TYPE	A	B	C	D	E	TYPE DEDUCT
2	5.7/8"	3.3/16"	4"	2.9/16"	1.1/4"	2
3	6.3/8"	3.9/16"	4.3/8"	2.15/16"	1.1/4"	3
4	6.3/4"	3.15/16"	4.3/4"	2.3/4"	1.1/4"	4
2(W/L)	6.3/8"	3.3/16"	4"	2.9/16"	1.1/2"	2(W/L)
3(W/L)	6.3/8"	3.9/16"	4.3/8"	2.15/16"	1.1/2"	3(W/L)
4(W/L)	6.3/4"	3.15/16"	4.3/4"	2.3/4"	1.1/2"	4(W/L)
5(W/L)	6.3/4"	4"	4.3/4"	2.3/4"	1.1/2"	5(W/L)
6(W/L)	8.3/4"	6.1/4"	7.1/4"	3.1/2"	1.1/2"	6(W/L)

GENERAL NOTES

SLATS/HOOD: SELECT FINISH OPTION BELOW (HOOD INCLUDES WEATHER BARFLE)

GRAY POLYESTER TOP COAT

WHITE POLYESTER TOP COAT

OTHER SURFACES:

SHOP COAT BLACK PRIMER

OPERATION:

RIGHT HAND SHOWN, LEFT HAND OPPOSITE

GUIDES:

STRUCTURAL STEEL ANGLES OF 3/8" MINIMUM THICKNESS

WITH PVC WEATHER SEAL

BOTTOM BAR:

TWO 2"x2"x1/8" STEEL ANGLES WITH PVC BULB ASTRAGAL

ASTA Door Corporation is not responsible for the use of improper installation procedures, structural supports as well as field inspection prior to manufacturing and installation.

APPROVAL SIGNATURE: _____ DATE: _____

PROJECT: _____

ARCHITECT: _____

CONTRACTOR: _____

DISTRIBUTOR: _____

DATE: _____ OF: _____ BY: _____

600 SERIES-INSULATED-BETWEEN JAMB (GH MOTOR)

ASTA Door Corporation

4255 McEver Industrial Dr.
Acworth, GA 30011
PH:(770) 924-2800
Fax:(770) 974-1455
www.astadoor.com