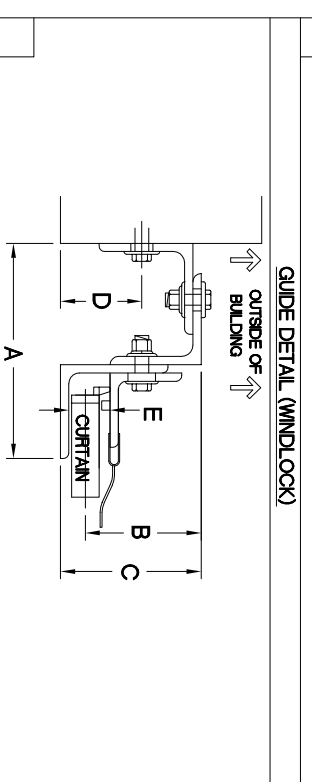
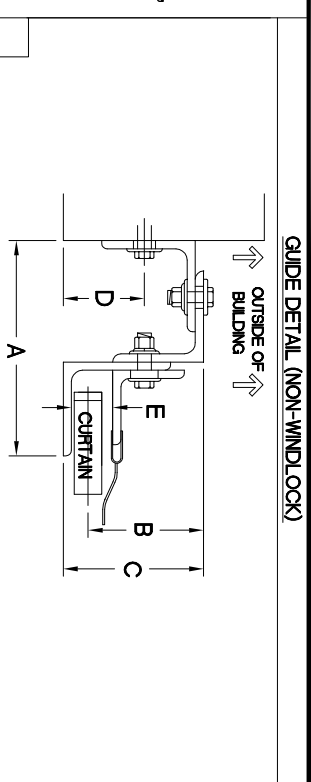


NOTE: ADD 'Z' TO 'X' TO ACHIEVE OVERALL HEADROOM REQUIREMENTS

MARK	QTY.	OPENING SIZE	OPERATION	R.H.	CLEARANCES	OPTION
		WIDTH 'W'	HEIGHT 'H'	L.H.	'X'+2'	'Y'



GUIDE TYPE	GUIDE DIMENSIONS					BETWEEN JAMB OPENING DEDUCTIONS - THEORETICAL NEW OPENING	
	A	B	C	D	E	TYPE	DEDUCT
2	5 7/8"	3 3/16"	4"	2 9/16"	1 1/4"	2	12"
3	6 3/8"	3 9/16"	4 3/8"	2 15/16"	1 1/4"	3	12"
4	6 3/4"	3 15/16"	4 3/4"	2 3/4"	1 1/4"	4	12 3/4"
2(W/L)	6 3/8"	3 3/16"	4"	2 9/16"	1 1/2"	2(W/L)	12 3/4"
3(W/L)	6 3/8"	3 9/16"	4 3/8"	2 15/16"	1 1/2"	3(W/L)	12 3/4"
4(W/L)	6 3/4"	3 15/16"	4 3/4"	2 3/4"	1 1/2"	4(W/L)	13 1/2"
5(W/L)	6 3/4"	4"	4 3/4"	2 3/4"	1 1/2"	5(W/L)	13 1/2"
6(W/L)	8 3/4"	6 1/4"	7 1/4"	3 1/2"	1 1/2"	6(W/L)	17 1/2"

GENERAL NOTES

SLATS/HOOD: SELECT FINISH OPTION BELOW (HOOD INCLUDES WEATHER BAFFLE)

GRAY POLYESTER TOP COAT

WHITE POLYESTER TOP COAT

OTHER SURFACES:

SHOP COAT BLACK PRIMER

OPERATION:

RIGHT HAND SHOWN LEFT HAND OPPOSITE

GUIDES:

STRUCTURAL STEEL ANGLES OF 3/16" MINIMUM THICKNESS

WITH PVC WEATHER SEAL

BOTTOM BAR:

TWO 2"x2"x1/8" STEEL ANGLES WITH PVC BULB ASTRAGAL

PROJECT: _____

ARCHITECT: _____

CONTRACTOR: _____

DISTRIBUTOR: _____

DATE: _____

SHEET: _____ OF: _____ BY: _____

600 SERIES-INSULATED-BETWEEN JAMB (H MOTOR)

APPROVAL SIGNATURE: _____ DATE: _____

ASTA Door Corporation

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Asta Door Corporation is not responsible for the use of improper installation procedures, structural supports as well as field inspection prior to manufacturing and installation.