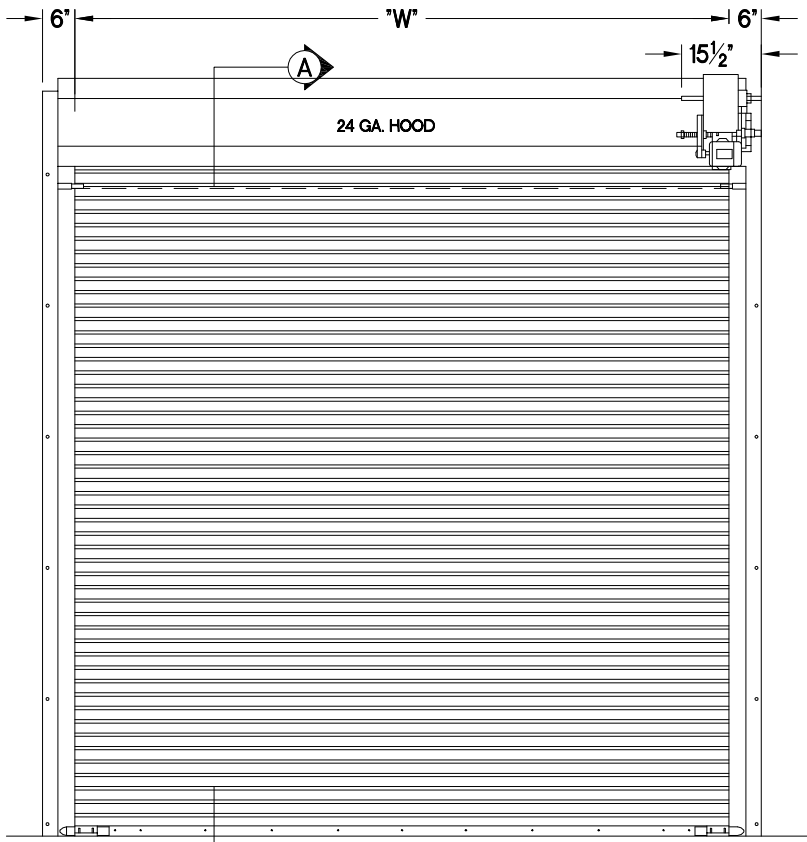
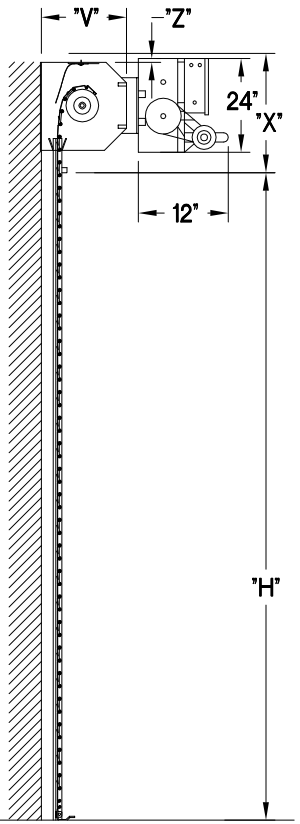
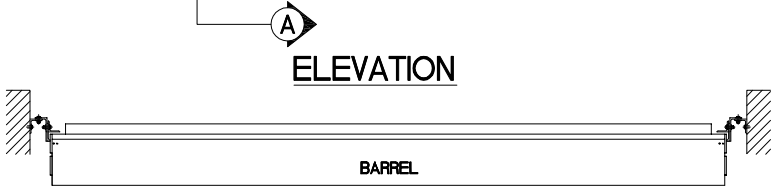




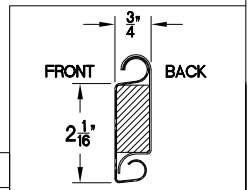
SECTION-A-A



ELEVATION

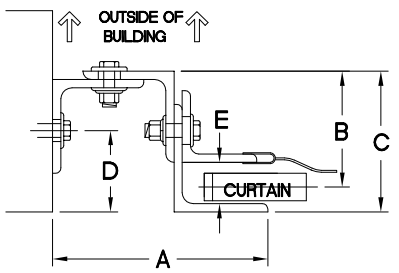
PLAN VIEW

TOP MOTOR CLEARANCE		
HP	14"	16"
Z	4"	3"

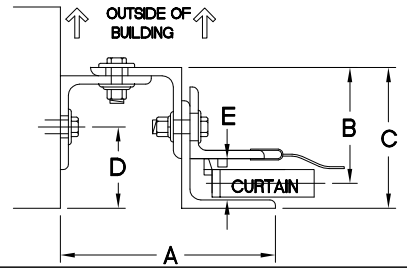


NOTE: ADD "Z" TO "X" TO ACHIEVE OVERALL HEADROOM REQUIREMENTS

GUIDE DETAIL (NON-WINDLOCK)



GUIDE DETAIL (WINDLOCK)



GUIDE DIMENSIONS

GUIDE TYPE	A	B	C	D	E	BETWEEN JAMB OPENING DEDUCTIONS - THEORETICAL "NEW" OPENING TYPE	DEDUCT
2	5. 7/8"	3. 3/16"	4"	2. 9/16"	1. 1/4"	2	12"
3	6. 3/8"	3. 9/16"	4. 3/8"	2. 15/16"	1. 1/4"	3	12"
4	6. 3/4"	3. 15/16"	4. 3/4"	2. 3/4"	1. 1/4"	4	12. 3/4"
2(W/L)	6. 3/8"	3. 3/16"	4"	2. 9/16"	1. 1/2"	2(W/L)	12. 3/4"
3(W/L)	6. 3/8"	3. 9/16"	4. 3/8"	2. 15/16"	1. 1/2"	3(W/L)	12. 3/4"
4(W/L)	6. 3/4"	3. 15/16"	4. 3/4"	2. 3/4"	1. 1/2"	4(W/L)	13. 1/2"
5(W/L)	6. 3/4"	4"	4. 3/4"	2. 3/4"	1. 1/2"	5(W/L)	13. 1/2"
6(W/L)	8. 3/4"	6. 1/4"	7. 1/4"	3. 1/2"	1. 1/2"	6(W/L)	17. 1/2"

GENERAL NOTES

SLATS/HOOD: SELECT FINISH OPTION BELOW (HOOD INCLUDES WEATHER BAFFLE)
- ☐ GRAY POLYESTER TOP COAT
- ☐ WHITE POLYESTER TOP COAT

OTHER SURFACES:
- ☐ SHOP COAT BLACK PRIMER

OPERATION:
- ☐ RIGHT HAND SHOWN, LEFT HAND OPPOSITE

GUIDES:
- ☐ STRUCTURAL STEEL ANGLES OF 3/16" MINIMUM THICKNESS
- ☐ WITH PVC WEATHER SEAL

BOTTOM BAR:
- ☐ TWO 2"x2"x1/8" STEEL ANGLES WITH PVC BULB ASTRAGAL

MRK.	QTY.	OPENING SIZE		OPERATION	R.H.	CLEARANCES		OPTION
		WIDTH "W"	HEIGHT "H"		L.H.	"X"+2"	"V"	

PROJECT:
ARCHITECT:
CONTRACTOR:
DISTRIBUTOR:
DATE: SHEET: OF: BY:

ASTA Door Corporation
4255 McEver Industrial Dr.
Acworth, GA 30101
PH:(770) 924-2600
Fax:(770) 974-1455
www.astadoor.com

600 SERIES-INSULATED-BETWEEN JAMB (J MOTOR)

Asta Door Corporation is not responsible for the use of improper installation procedures, structural supports as well as field inspection prior to manufacturing and installation.

APPROVAL SIGNATURE:_____ DATE:_____